



THE FRONT CROSS BRACE IS TEMPORARILY TACKED IN PLACE TO ALLOW IT TO BE MOVED AND WELDED TO A PERMANENT LOCATION, AFTER THE SUBFRAME HAS BEEN CUT.

CUT SUBFRAME ACCORDING TO DETAIL A

DEPENDING ON WHERE THE BACK OF THE SUBFRAME IS POSITIONED ON THE TRUCK FRAME THE FRONT OF THE SUBFRAME MUST BE CUT ACCORDING TO DETAIL A

